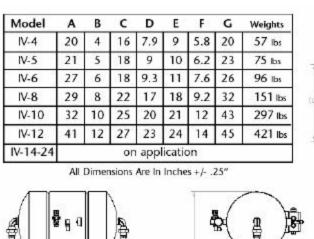
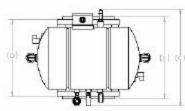


Industrial Protection Devices Fast Closing Pinch Valve Type IVE

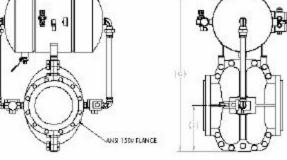
The Industrial Protection Devices (IPD) Fast Closing Valve comprises 5 components;

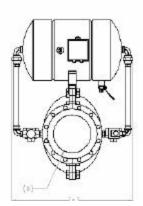
- 1. Housing that is installed into ductwork.
- 2. Inflatable bladder that is rapidly activated to close the line.
- 3. Air receiver tank to provide inflation energy.
- 4. Controller to manage and monitor valve operation.
- 5. Sensor (not shown) to trigger activation of valve closing.











Activation of the IPD Valve can be by the following means;

- Independent sensor that detects incipient stage of explosion (pressure / UV-IR etc.) i.
- ii. Output relay from Explosion Suppression system used to protect enclosure type equipment (dust collector / dryer etc.)
- iii. Explosion Vent integral sensor or Rupture Disk burst alert sensor that provides a change of electrical state when the vent opens.

Depending upon the activation means & other application details, the positioning of the IPD Valve is determined.

Valve:		FSC Module:	
Power	24VDC, supplied by Controller	Power	Supplied by Controller
Dimensions	See Drawing	Inputs (Qty., type)	1, input from dry contact
Air Supply	Filtered, oil/residue/vater free air, regulated to a minimum pressure of 80 psig	Outputs (Qty., type) Display	trigger source 1, Output to Controller 2 LEDs (RED = Fault, Green = OK
Weight call	factory	Dimensions	4.88" x 2.88" x 2"
Controller:		Environmental	NEMA 4x
		Weight	2 pounds (1 kg)
Inputs (Qty., type)	1, Input from FSC module		
Outputs (Qty., type)	1, Output t 3, Dry relay contact (120VAC/10A) 2, 24VDC/100ma each		
Display	Monochrome touch screen		
Dimensions	22.75" x 16.88" x 11.77"		
Environmental	NEMA 4x		
Weight	30 pounds (13.5 kg)		

The standard materials of construction for the IPD Valve are;
Body – painted Carbon Steel
Bladder – Food Grade Neoprene standard (specials upon request)
Air Receiver Tank – painted Carbon Steel
Piping – Carbon Steel
Alternative materials upon request.

The IPD Valve is designed to allow field replacement of the bladder element. A wear indicator is designed into the valve and provides indication on the controller when replacement is recommended.

Periodic testing of the valve while installed is recommended. This can be achieved at the controller using a password protected command.